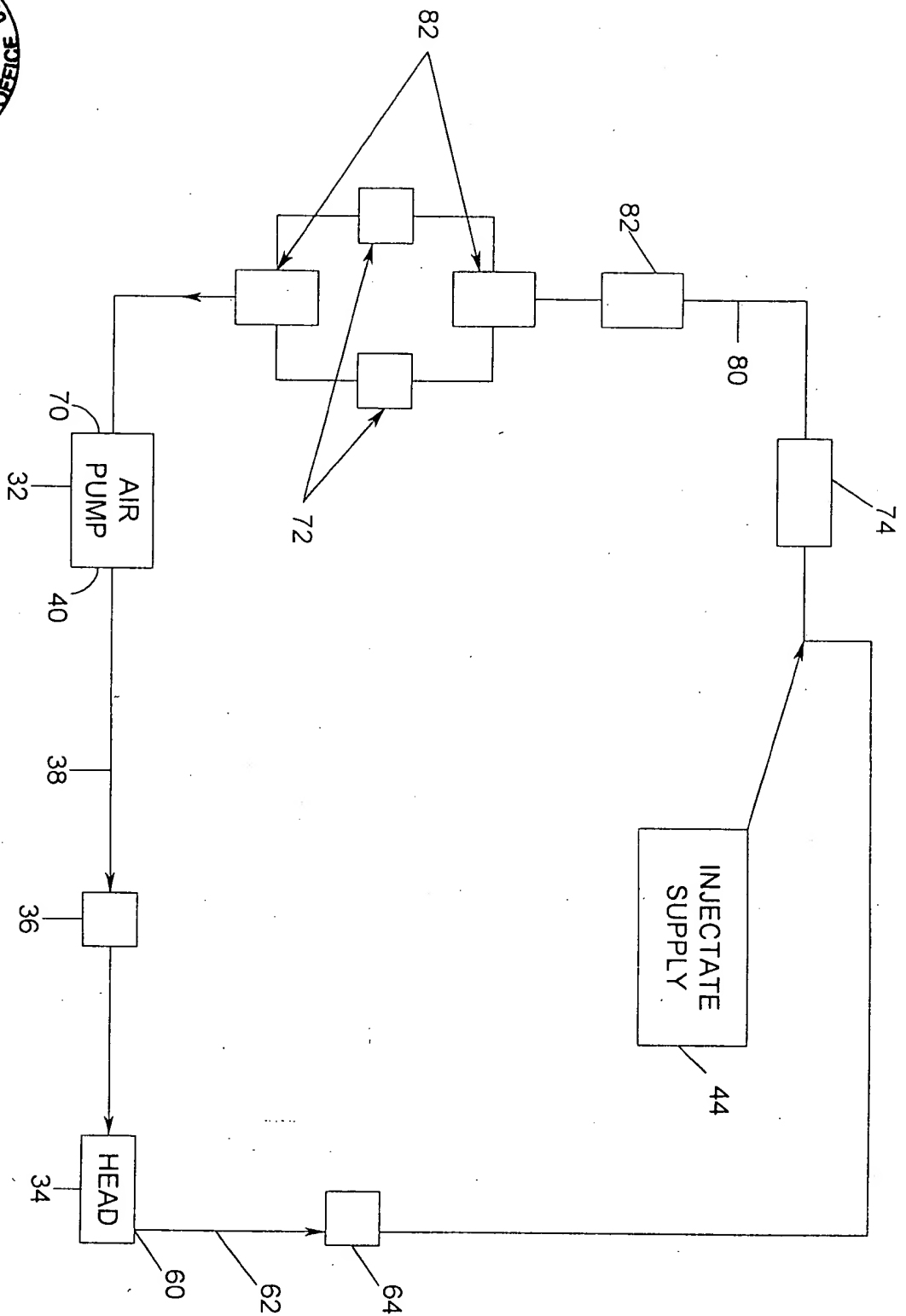


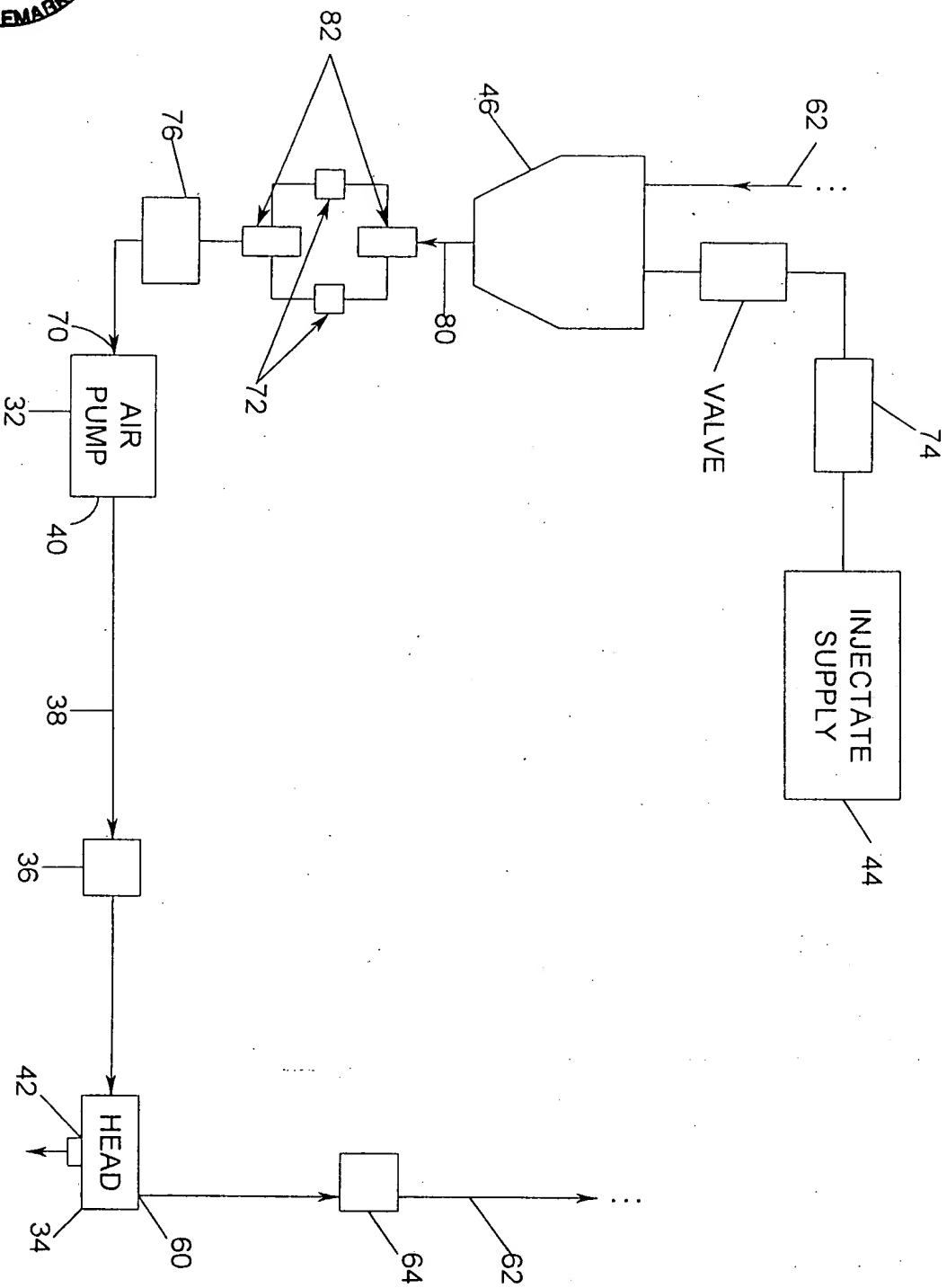
NO RECYCLE  
NO RESERVOIR

FIG. 1



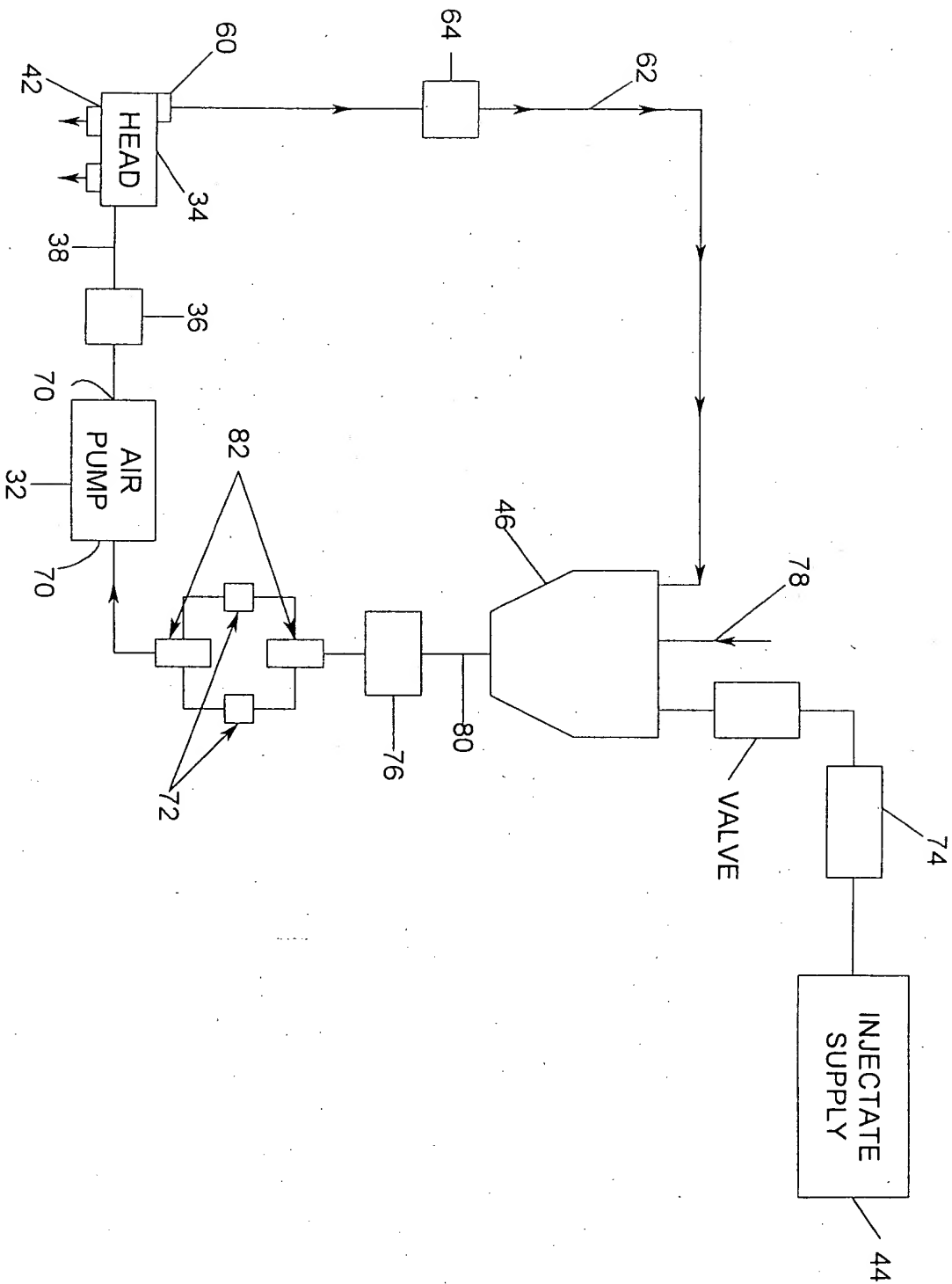
# NO RECYCLE ONE RESERVOIR

FIG. 2

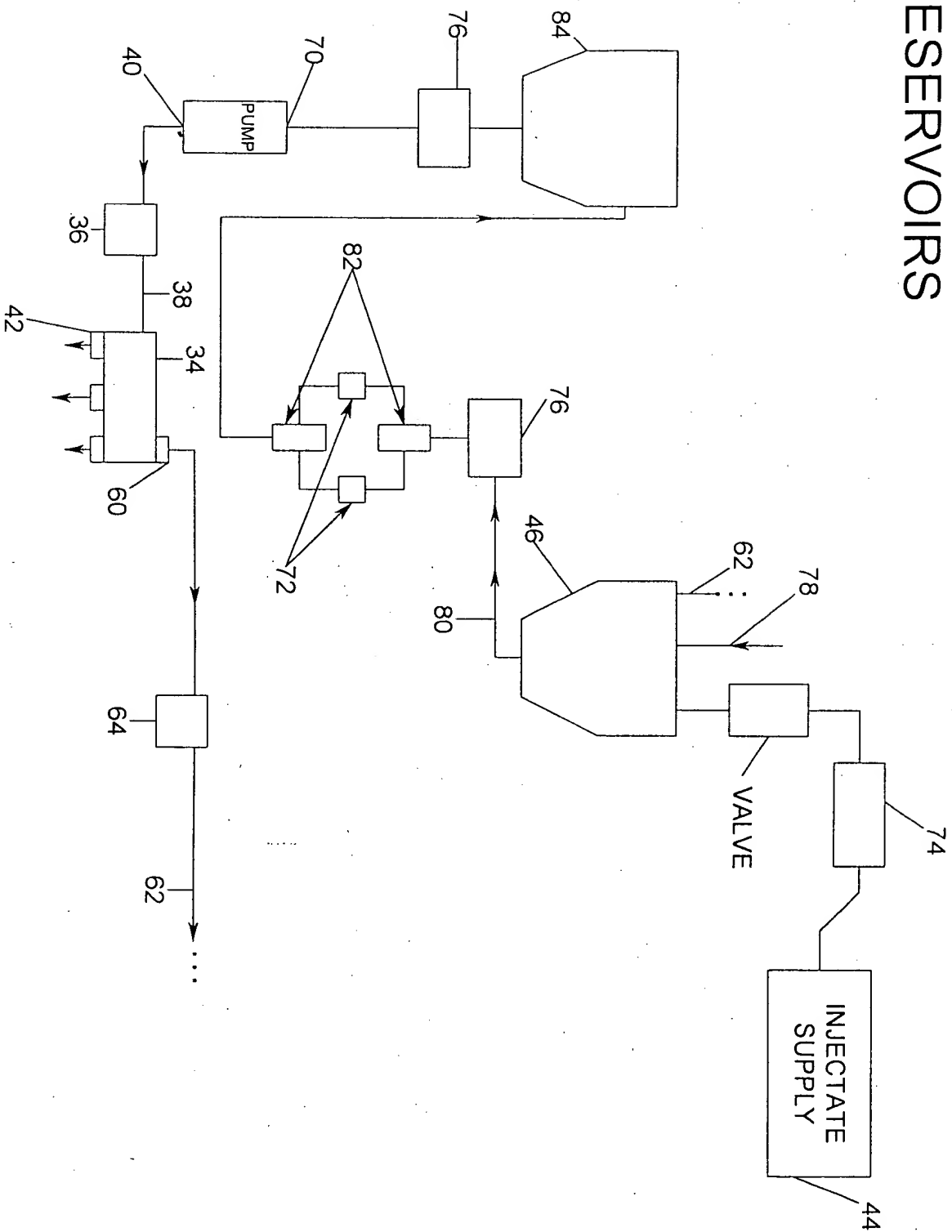


# RECYCLE ONE RESERVOIR

FIG. 3

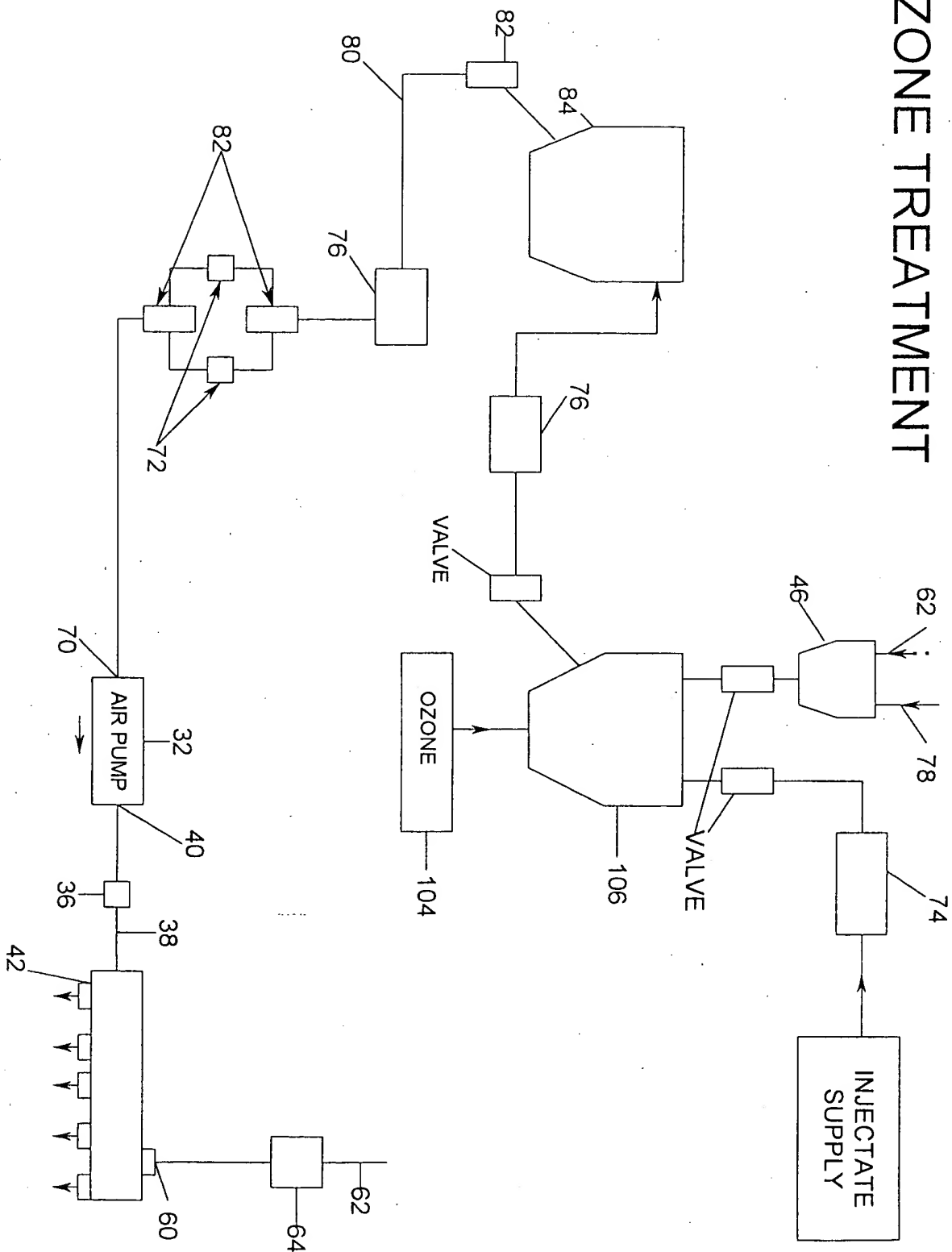


**FIG. 4**



# RECYCLE WITH OZONE TREATMENT

FIG. 5



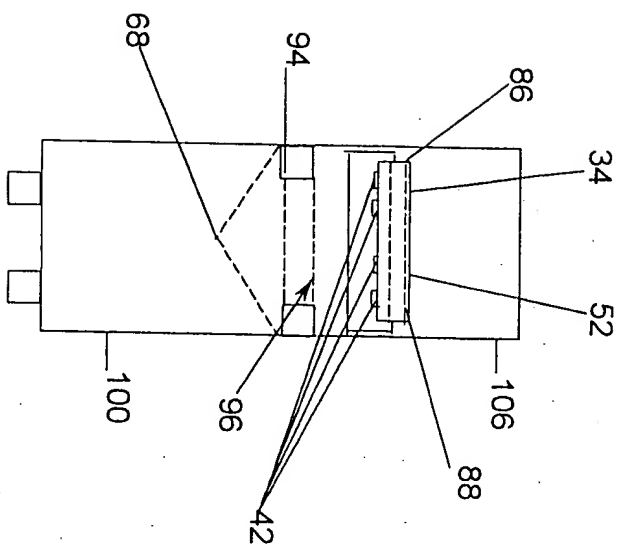
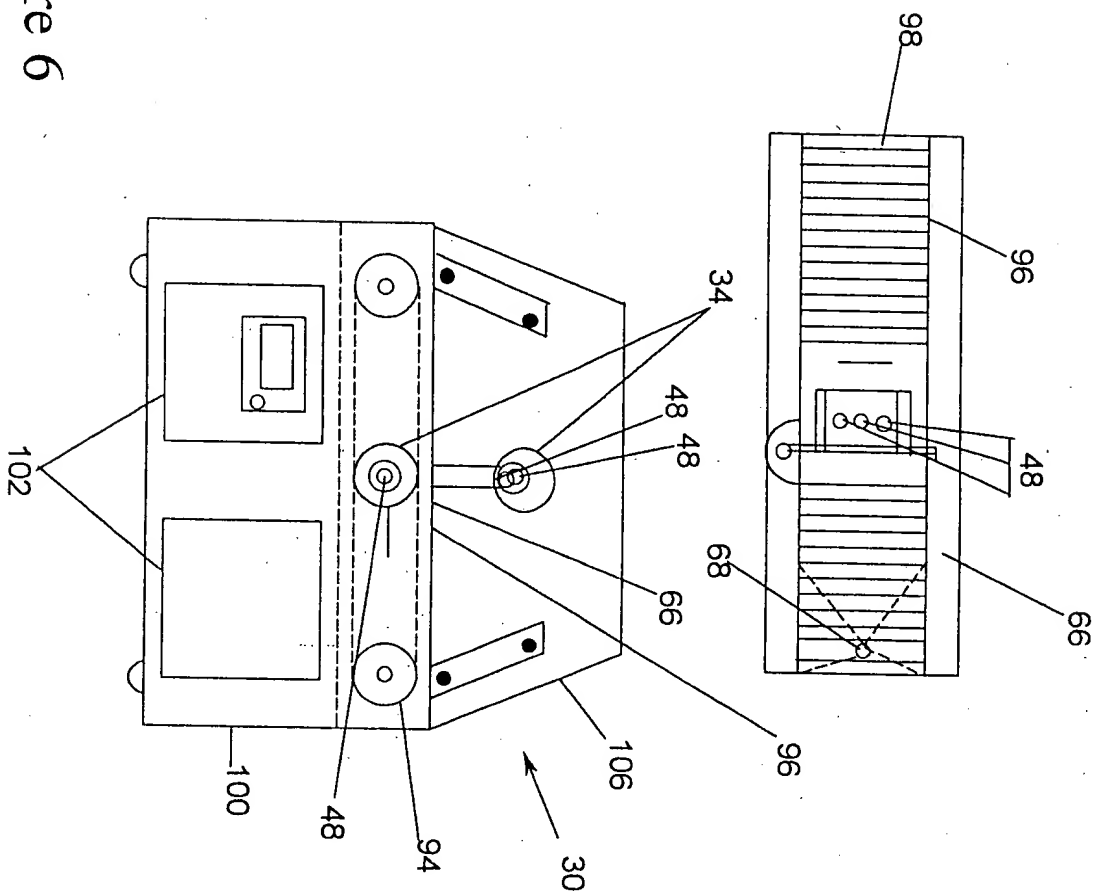


Figure 6



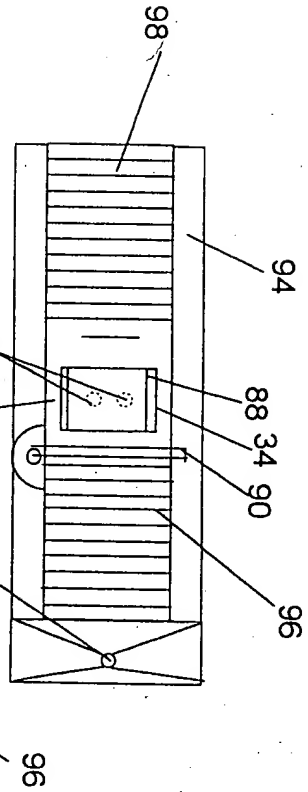
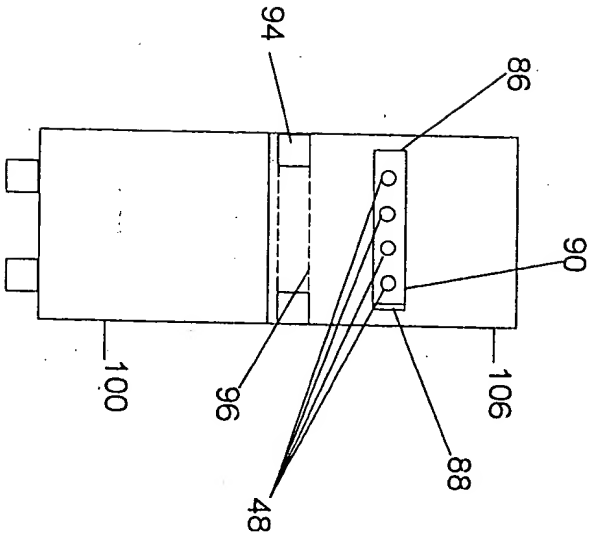


Figure 7

